

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	648.4707 Job Sheet 196410 
	Tel (613) 632-5200 Fax 613 632-5246	
Part No: 648.4707 Job Qty: 6 pcs		
Part Name: SWA3 Overhaul Provisions 		
Part Weight: 0 lbs Job Created: 6/12/19 Due Date: 8/2/19 Type: SOLD Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS Ship Via:	Status: New Job Tracking No: Created By: Jennifer Renwick Description: Order 17142	Priority: Medium
Bill of Materials		


Container No: S193791

Part: 648.4707
Job No: 196410
Serial No/Batch: S193791
Revision: 3
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
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Date: 06/25/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	6 pcs	8/2/19	0.00	1.20		Small Fab - 1		DAS 28 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 4	6 pcs	8/2/19	0.00	0.00		QC 4 - 28		DAS 58 9-89 JUN 2 6 2019
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
130	Packaging 3-1 - Stock - B4B	6 pcs	8/2/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 58 9-89 JUN 2 6 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
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							Packaging 3 - 18 - B4B		
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							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
135	DC - 1 - B4B	6 pcs	8/2/19	0.00	0.00		DC - 1 - B4B		DAS 70 9-89 JUN 2 6 2019
							DC - 2 - B4B		
140	QC 21 - FG	6 pcs	8/2/19	0.00	0.00		QC 21 - FG - 21		
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 110 - (Small Fab) Pack, bag and label
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness) **CA176**
 130 - (Identify as per dwg & Stock Location: _____) vIdentify and pack for shipping as per PPP 648.4707
 135 - DC (Document Control) Photocopy bluefile & type labels per PPP 648.4707
 140 - (QC21- Final Inspection - Work Order Release)

010539

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-1/4	Set Screw	6 Ea (1 ea)	110-Small Fab - 1	5165060
188-FPSS-832-3/8	Set Screw	6 Ea (1 ea)	110-Small Fab - 1	5175966
188-FSCS-1032-5/8	Flat socket cap Screw	24 Ea (4 ea)	110-Small Fab - 1	5179122
600.1319	Up Decal	6 pcs (1 ea)	110-Small Fab - 1	5173607
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/ 01004-08-047	36 ft (6 ea)	110-Small Fab - 1	5179682
SWA3-400	Button Head Screw	12 pcs (2 ea)	110-Small Fab - 1	5176939
SWA3-600	O-Ring	6 pcs (1 ea)	110-Small Fab - 1	5176842
SWA3-700	Bearing Balls - 1/4"	192 Ea (32 ea)	110-Small Fab - 1	5175997
SWA6A-1900	1/4" Female Spade Connector	36 Ea (6 ea)	110-Small Fab - 1	5175992
SWA6A-2000	1/8" Female Spade Connector	24 Ea (4 ea)	110-Small Fab - 1	5144273

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-832-1/4	6	95	0
	188-FPSS-832-3/8	6	111	0
	188-FSCS-1032-5/8	24	115	0
	600.1319	6	244	0
	EL314-SJTOW	36	0	0
	SWA3-400	12	16	0
	SWA3-600	6	21	0
	SWA3-700	192	301	0
	SWA6A-1900	36	96	0
	SWA6A-2000	24	603	0

Part Specifications

Specifications could not be found.

Plex 6/12/19 1:50 PM Dart.Renwick.Jennifer